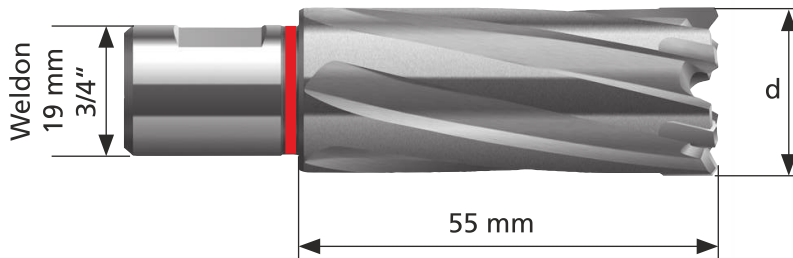


Hartmetallbestückte Kernlochbohrer
Foret carotteur métal dur
Frese a corona in metallo duro
Carbide core drills



19	Weldon
55 mm	

Weldon 19 3/4"	HM-Z	55
	RH	

Material:	ALU 99.5%	ALU <10% Si	ALU Guss	Steel <500 N	Steel <750 N	Steel <900 N	Steel <1100 N	Steel 40 HRC	Weldon	
	40	37	●	35	30	25	25	20		
Material:	Steel 50 HRC	Steel 60 HRC	Steel 65 HRC	Inox <900 N	Inox >900 N	Ti >800 N	GG(G)	Hardox inconel		
				20	20	●	20	●		401.HM55
Ø Code	Ø mm					empfohlene U/min tr/min				
				Steel	Inox	ALU				Preis
401.HM55.01400	14,0	570	455	910						
401.HM55.01500	15,0	530	425	850						
401.HM55.01600	16,0	500	400	800						
401.HM55.01700	17,0	470	375	750						
401.HM55.01800	18,0	450	355	710						
401.HM55.01900	19,0	420	335	670						
401.HM55.02000	20,0	400	320	635						
401.HM55.02100	21,0	380	305	610						
401.HM55.02200	22,0	360	290	580						
401.HM55.02300	23,0	350	280	555						
401.HM55.02400	24,0	330	265	530						
401.HM55.02500	25,0	320	255	510						
401.HM55.02600	26,0	310	245	490						
401.HM55.02700	27,0	300	235	470						
401.HM55.02800	28,0	285	225	455						
401.HM55.02900	29,0	275	220	440						
401.HM55.03000	30,0	265	210	425						
401.HM55.03100	31,0	255	205	410						
401.HM55.03200	32,0	250	200	400						
401.HM55.03300	33,0	240	195	385						
401.HM55.03400	34,0	235	185	375						
401.HM55.03500	35,0	225	180	365						
401.HM55.03600	36,0	220	175	355						
401.HM55.03700	37,0	215	170	345						
401.HM55.03800	38,0	210	170	335						
401.HM55.03900	39,0	205	165	325						
401.HM55.04000	40,0	200	160	320						

